

SOUTH PRODUCTION NOTES

May 12, 2015
3-11 Shift Notes

BASF EMPLOYEES
106 Last Recordable
681 Last Lost Time
75 Days To RC Audit

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and attach "Packaged By" label with your initials.

#1 MED / D-1702:

Done

#1 RC / D-1702

Calciner clean up has begun. Follow the clean up sheet. Running sand through early on second shift.

Exhaust to Trimer

#2 MED line / Styrene Trial:

Continue into at least the first half of afternoon shift, hold midnight shift
Mixer VFD was disconnected in order to get the mixer running.

#2 RC/ Cleaning Styrene Trial next:

Calciner and screener being put back together. Get calciner lit on second shift.
Currently exhausting to F1

#3 MED line / AI 5635:

Keep the extruder running through lunches and shift changes. We will need to make enough to run two calciners. Took more water out per Bodmann. **Continue batches, add wet mix to batches (use the 5637 and 5635 wet mix).**
Dust collection lines have been unplugged and are now working.
Extruder camera was installed and should be ready to use.

#3 RC / AI-5635

Continue to feed.

Exhaust to CTO

#4 RC / Ni 2458 2nd Dip:

Last two bags fed and calciner now down along with Trimer. Trimer fan worked on Tuesday.

Exhaust to Trimer

#5 RC / Catoxid:

Calciner rotolocks worked on during first shift. Waiting for an electrician to fix the zone 2 thermocouple controller. Also, need more feed from the PK blender. Please take SA for this product, Gemini machines are now working.

Exhaust to DC

#6 RC & Dryer / D 0761 ZSH done

Down

NOTE: T Krupp repaired the elevator in bldg 27 but permission not given yet to operate it. Will need to decide what next before using (more training, PSSR, testing, weight restrictions, etc...)

Exhaust to Sly Scrubber

6 Tank / Ni 2458 solution

Tank is empty.

New Pfaudler /Clean for D 1135:

Glass inspection completed. Will need to let cure for a day. The screen will also need adjusted.

7 Tank Ni-2458 Solution:

Cleaning.

Old Pfaudler / D 0761 ZSH batches now done

Will need to be rinsed for glass inspection on Thursday.

National Dryer: Ni 2458 - second dip completed

Soda blasting has been completed.

PK Blender /Al 3915 Pill mix:

Discharge valve fixed early on first shift, but solution line to the blender was leaking close to the blender. Being worked on by maintenance on second shift.

Abbe Blender / 5206 Done

Hold

Tower 3 / Cu 0860:

Able to load tower on second shift..

Tower 6 / Cu 0860:

Unloaded and reloaded midnight shift, running.

North Screener / Cu-0860:

Continue.

South Screener / Cu 0860:

Continue. 14 mesh screen installed until we get the new 12 mesh in.

#2662 (west) Pill Machine / AI-3915:

Continue

#2664 (east) Pill Machine / AI 3915:

Down. Cleaning out. Waiting on new table seals. Probably will not be here for this run.

TK #2 / BE 0101

Finished with batches, Kiln is done

TK #4 / X 540 next:

Running. OCS came out today...again. Cross your fingers!
Rotolock for DC has been replaced. Hopefully it will not kick out anymore.
WOW for rollers for DC drum. #8 burner repaired by Dave V.

Harrop Kiln / AI 3920:

Continue...We are at 45min car and will be able to run 1 operator/shift.
Continue to monitor SA...
Help Screener operators with screening task when waiting for cars.
NOTE: work order written for improved lighting fixture over car rail unloading zone (just out of cooling zone).

Building 27 Belt Filter / 6081:

Waiting on lab results. May not need to run until morning. We will need copper totes refilled over night.

Elevator is not running yet. Repairs made Friday May 8 but decision made to not use until thorough walk-through and discussion on how/when to use.

Trying to determine if we can remove some of the totes of solution that are sitting on the 1st floor. If we have any bags of material, need to transfer to North end.

Priorities:

Priorities 1 through 9 are basically all the same priority, should be considered urgent and will require call outs for maintenance issues and/or processing issues.

- 1) Harrop Kiln
- 2) #5 RC
- 3) South PK
- 4) #3 MED#3RC
- 5) Horne Tabletting
- 6) #4 Tunnel Kiln
- 7) HC-11 precip/dry
- 8) #4 RC
- 9) #1 MED/#1RC
- 10) Reduction Screening
- 11) Reduction Towers
- 12) National Dryer clean up
- 13) Pfaudler(s) clean up
- 14) HC-11 Dryer/Calciner clean up